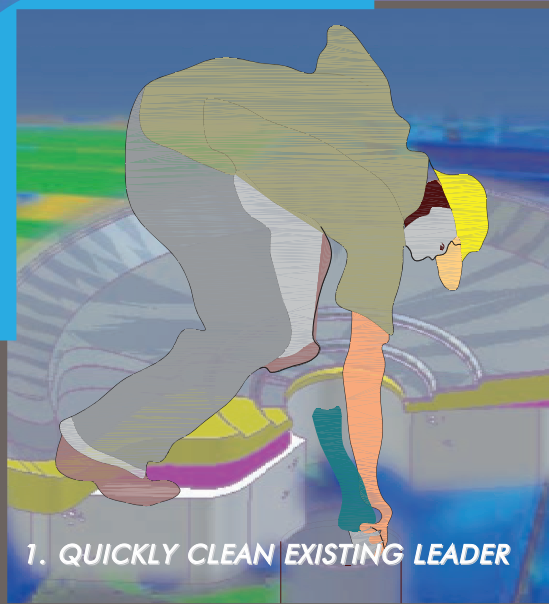




SUPER-SEAL RETROFIT DRAIN SEAL (EPDM OUTLET-TO-LEADER GASKET)



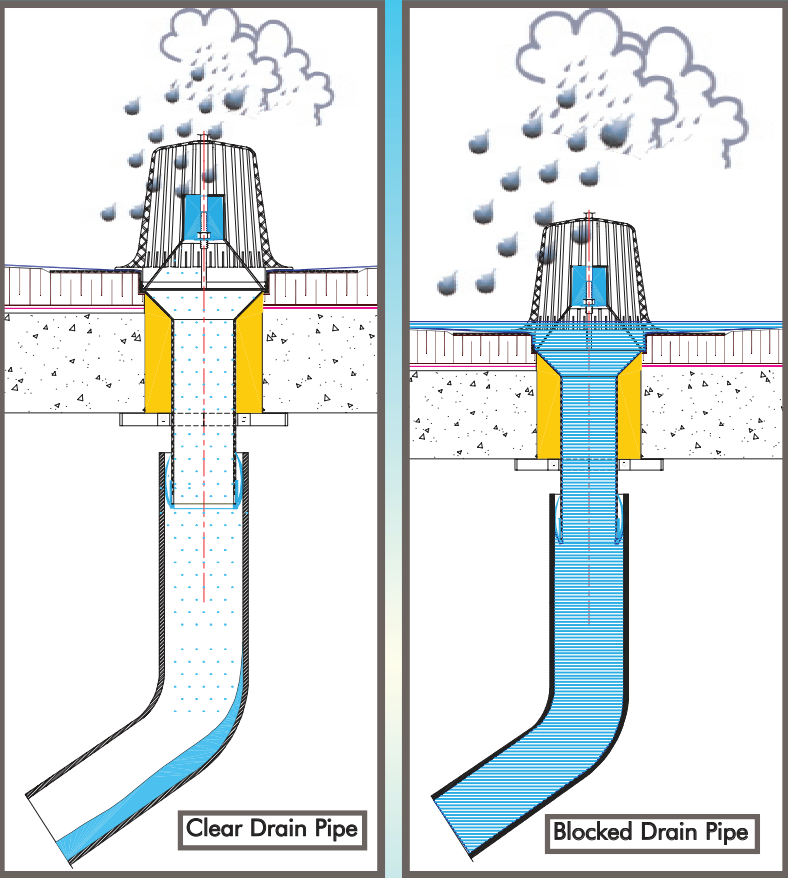
The Most Cost Efficient, Installer-Friendly, Versatile and
Maintenance Free Retrofit Drain Product On The Market To-Day



SUPER-SEAL RETROFIT DRAIN SEAL

BACKGROUND

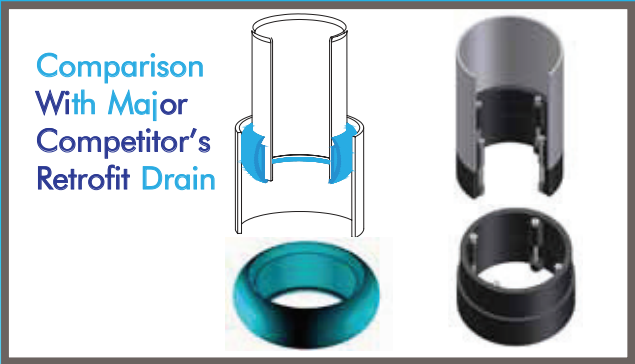
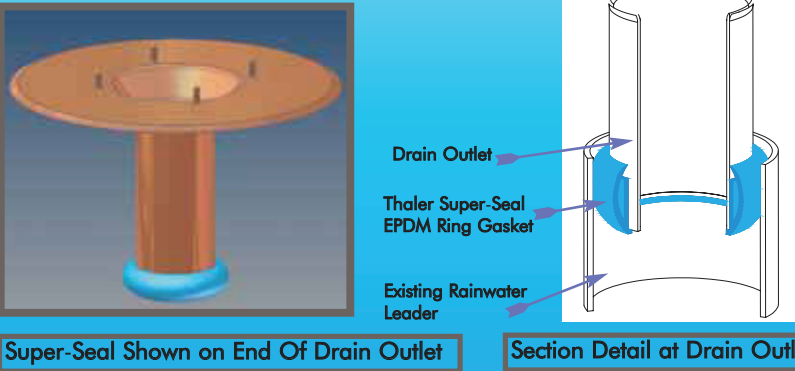
Rain accumulating on roofs employ roof drains to remove the water. The system works well until drains or pipes become clogged due to debris entering the system, missing strainers, vandalism, or similar causes. When a blockage occurs, water will rise back up to the top of the drainage pipe at roof level. The seal between the drain outlet and drainage pipe now becomes critical. Without an adequate seal, water will penetrate the juncture of the drain outlet and rainwater leader and enter the building, causing severe damage.



With the costly repair of leaking plumbing and potential for damage to the building interior and contents, quality and durability should be prime considerations in drain design.

Thaler Super-Seal

The Thaler Super-Seal is a patented, injection molded elastomer sealing ring manufactured using EPDM (Ethylene Propylene Diene Monomer). This "ring gasket", supplied snug to fit to the end of any Thaler roof drain outlet, is made slightly larger than the leader inside diameter. When the drain outlet (with Super-Seal) is squeezed into the leader, the EPDM attempts to return to its original size due to the "memory" in the EPDM, thereby providing a 100% water tight seal. The EPDM maintains its original shape, even after 20 years, and allows the drain to be re-used time and time again for any subsequent re-roofing.



| PROPERTY | THALER SUPER-SEAL | COMPETITOR'S SEAL |
|--------------------|---|--|
| Function | Seals retrofit drain to existing rainwater leader. | Seals retrofit drain to existing rainwater leader. |
| Installation Time | 2 minutes | Expensive, time consuming installation (up to 1/2 hour) |
| Sizes | Fits all 2", 3", 4", 5" and 6" (51 mm, 76 mm, 102 mm, 127 mm, 152 mm) Schedule 40 and 80 pipes. | Fits all 3", 4", 5" and 6" (76 mm, 102 mm, 127 mm, 152 mm) Schedule 40 and 80 pipes. |
| Overall Drain Cost | Cost efficient product | Expensive product |
| Maintenance | Maintenance Free | Once installed, an annual check of the seal is required to ensure that fastening bolts are tight. |
| Flow Area | Does not reduce the flow area of drain pipe (installed outside pipe) | Reduces the flow area of drain pipe (installed inside the pipe) and foreign material can cling and accumulate, obstructing the flow. |
| Warranty | 20 year warranty | Standard one year warranty |

Recommended Use

Suitable for use with PVC, cast iron, steel, copper or other type leaders. Fits all 2", 3", 4", 5" and 6" (51 mm, 76 mm, 102 mm, 127 mm, 152 mm) Schedule 40 and 80 leaders.

Super-Seal is supplied as standard with all Thaler Retrofit Roof Drains. Super-Seal may be specified for use with any Thaler roof drain in lieu of a brass or aluminum ferrule. See back page as well as the Roof Drains section of the Thaler technical manual.

Approvals

All Thaler roof drains employing Super-Seal conform to ANSI A112.21.2 (Roof Drains).

Warranty

20 year warranty against leaks and defects in materials and/or manufacture when installed in accordance with Thaler "Installation Instructions". Copy of Warranty Certificate available upon request.

Maintenance

No maintenance required (maintenance free), however, as per CRCA/NRCA recommendations, drains should be inspected twice a year (spring and fall) or after a storm and any debris removed both around and inside strainer.

Availability

Thaler roof drains employing Super-Seal are available throughout North America. Contact Thaler for list of distributors and current cost information.

Superior Performance is Backed By Hydrostatic Testing and a 20 Year Warranty

TECHNICAL DATA

Hydrostatic Test Results for Super-Seal*

The purpose of the testing was to establish at what pressure water bypassed the installed Super-Seal ring gasket, and to substantiate Thaler claims of superiority over any other competing retrofit roof drain.

| Nominal Size Steel Rainwater Leader | Steel "Rainwater Leader" I.D. | Copper "Drain Outlet" Pipe O.D. | ** Maximum Applied Pressure at Which Leakage Occurred | | |
|-------------------------------------|-------------------------------|---------------------------------|---|--------------------------------------|--------------------------|
| 2" (51 mm) | 1.97" (50 mm) Sched 80 | 1.37" (34.8 mm) | 2.67 psi (18.40 kPa) | 74" H ₂ O (1880 mm) | 384 psf (18.40 kPa) |
| | 2.06" (52.3 mm) Sched 40 | | 1.55 psi (10.69 kPa) | 43" H ₂ O (1093 mm) | 223 psf (10.63 kPa) |
| 3" (76 mm) | 2.92" (74.2 mm) Sched 80 | 2.35" (59.7 mm) | 3.28 psi (22.61 kPa) | 91" H ₂ O (2311 mm) | 472 psf (22.6 kPa) |
| | 3.070" (78 mm) Sched 40 | | 2.78 psi (19.17 kPa) | 77" H ₂ O (1956 mm) | 400 psf (19.15 kPa) |
| 4" (102 mm) | 3.84" (97.5 mm) Sched 80 | 3.32" (84.3 mm) | 2.75 psi (18.96 kPa) | 76.1" H ₂ O (1933 mm) | 396 psf (18.96 kPa) |
| | 4.04" (102.6 mm) Sched 40 | | 1.10 psi (7.58 kPa) | 30.5" H ₂ O (775 mm) | 158 psf (7.57 kPa) |
| 5" (127 mm) | 4.875" (124 mm) Sched 80 | 4.34" (110 mm) | 30 psi (206.84 kPa) | 830" H ₂ O (21 082 mm) | 4320 psf (206.84 kPa) |
| | 5.084" (129 mm) Sched 40 | | 1.84 psi (12.68 kPa) | 51" H ₂ O (1295 mm) | 265 psf (12.69 kPa) |
| 6" (152 mm) | 5.743" (146 mm) Sched 80 | 5.258" (134 mm) | 20 psi (137.89 kPa) | 553" H ₂ O (14 046 mm) | 2880 psf (137.89 kPa) |
| | 6.050" (154 mm) Sched 40 | | 1.37 psi (9.44 kPa) | 38" H ₂ O (965 mm) | 197psf (9.44 kPa) |

* Test performed by ITS (Intertek Testing Services), Mississauga, Ontario, Canada. A copy of the actual test report is available from Thaler upon request.

** A cubic foot (28.32 L) of water weighs approximately 62.4 lbs (28.3 kg). A one-inch (25 mm) high column of water exerts a pressure of 1/1728 of 62.4 (28.3 kg) or .361 lbs (1.64 kg) on one square inch (645 mm²). On one square foot (0.0929 m²) the load is 1/12 of 62.4 (28.3 kg) or 5.2 lbs (2.36 kg). Stated another way, the measurement of a static head of 1" (25 mm) water column equals 5.2 psf or 0.036 psi (0.670 kPa or 0.248 kPa) pressure. The conversion factor for 1 inch of water (H₂O) column (20°C, 68°F) is 3 374.110 Pa or 3.374 110 kPa.

GENERAL PROPERTIES OF EPDM (ASTM)

Advantages

Excellent resistance to heat, ozone and sunlight; very good flexibility at low temperatures; good resistance to alkalis, acids and oxygenated solvents; superior resistance to water and steam; excellent colour stability.

Limitations

Poor resistance to oil, gasoline and hydrocarbon solvents.

Physical Properties

| | |
|---------------------|-------------|
| Specific Gravity | 0.86 |
| Hardness, Durometer | 30A - 90A |
| Tensile Strength | 500 - 3500 |
| Elongation % | 100 - 700 |
| Compression Set % | 20 - 60 |
| Resilience % | 40 - 75 |
| Tear Resistance | Fair - Good |

Thermal Properties

Service Temperature Max. 121°C (250°F), Min. -54°C (-65°F)

Thermal Value

The Thaler Super-Seal will provide the equivalent thermal resistance as a 1" (25 mm) thick double glazed window.

Specific Resistance

| | |
|------------------------|-----------|
| Oxidation | Excellent |
| Ozone | Excellent |
| Sunlight Aging | Excellent |
| Heat Aging | Excellent |
| Flame | Poor |
| Oil | Poor |
| Fuel | Poor |
| Ketone Esters | Excellent |
| Aliphatic Hydrocarbons | Poor |
| Aromatic Hydrocarbons | Fair |
| Weather | Excellent |
| Water | Very Good |

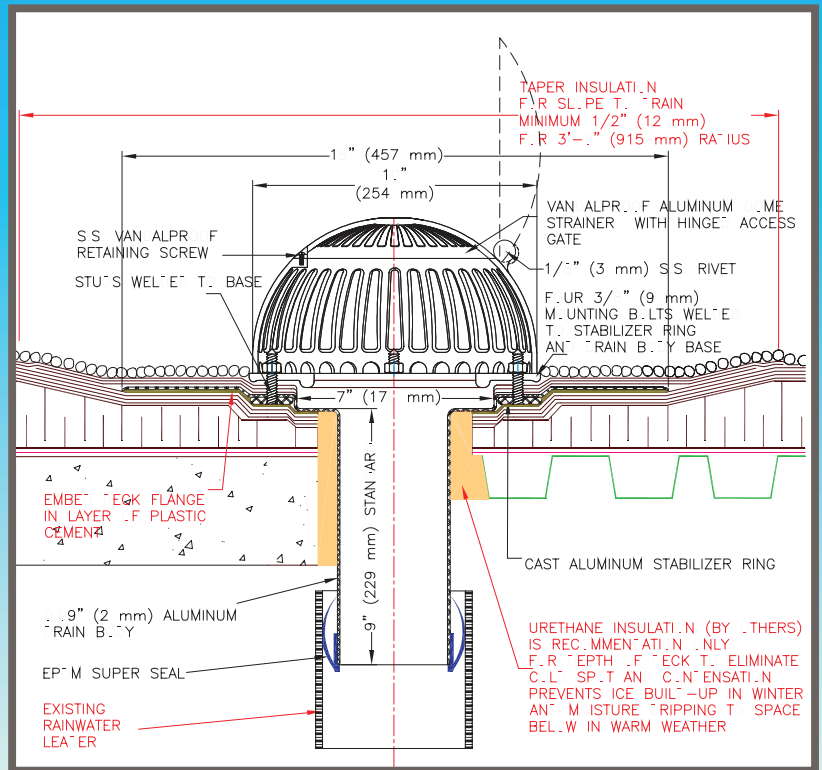
INSTALLATION

"Installation Instructions" are provided with every Thaler roof drain. Essentially, drains equipped with Super-Seal are installed in three easy steps:

1. Prepare and clean existing rainwater leader before installing the new drain equipped with Super-Seal.
2. Using the silicone compound provided in the small pouch affixed to the instructions, apply silicone evenly around the Super-Seal ring.
3. Install drain into existing leader by slowly rotating and pressing into place.. It's that simple; there are no bolts to tighten or tools required.

Notes:

- a. To remove drain for any reason e.g. re-roofing, simply rotate drain slowly pulling upwards. The Super-Seal ring will remain intact for later re-insertion, following steps 1,2 and 3 above.
- b. On roof, drain deck flange is to be flashed in according to the instructions provided with the specific drain type.

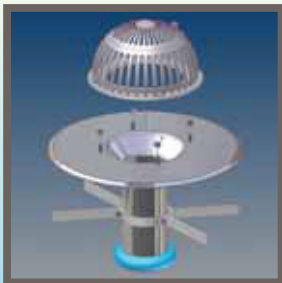


Typical Super Seal Section Detail

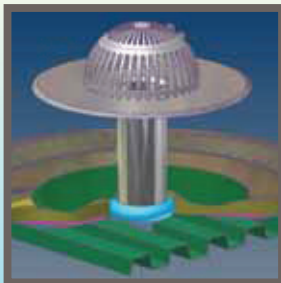
THALER DRAIN PRODUCTS AVAILABLE WITH SUPER-SEAL



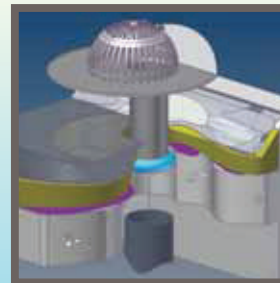
RD-4 RR



RD-4 RR



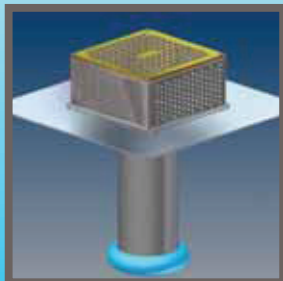
RD-14 RR



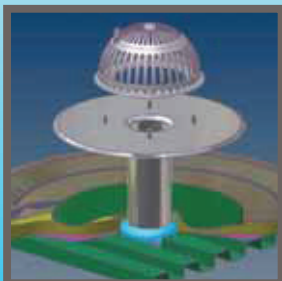
RD-16 RR



RD-160 RR



RD-19 RR



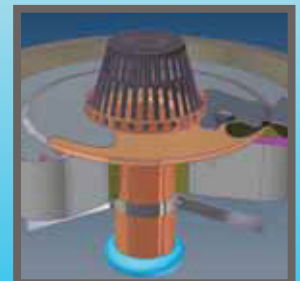
RD-24 RR



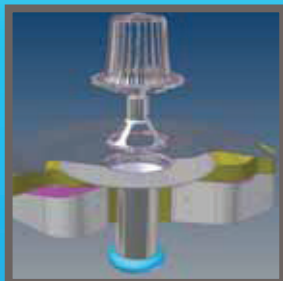
RD-240 RR



RD-28 RR



RD-29 RR



RDX30 RR



RDX300 RR

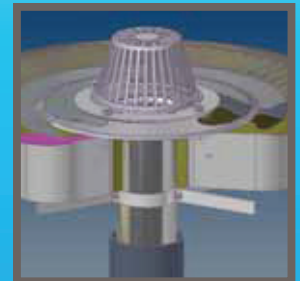


Thaler Metal Industries Ltd.
3857 Nashua Drive
Mississauga, ON L4V 1R3, CANADA
TEL. 905-677-1520 / 1-800-387-7217

Thaler Metal USA Inc.
USA-CDN TOLL-FREE 1-800-576-1200
WWW.THALERMETAL.COM



RD-38 RR



RD-39 RR